# RENAULT

Vehicle general information

- **VEHICLE BODYWORK SPECIFICATIONS**
- 02A LIFTING
- 03B IMPACT
- 04E PAINTWORK
- **BODYWORK EQUIPMENT AND TOOLING**

X84, and B84 or C84 or G84 or S84

**OCTOBER 2005** 

**Edition Anglaise** 

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<sup>&</sup>quot;The repair methods given by the manufacturer in this document are based on the technical specifications current when it was prepared.

The methods may be modified as a result of changes introduced by the manufacturer in the production of the various component units and accessories from which his vehicles are constructed."

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### **MEGANE II - Section 0**

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### 04E **PAINTWORK**

Anti-corrosion protection 04E-1 product Description

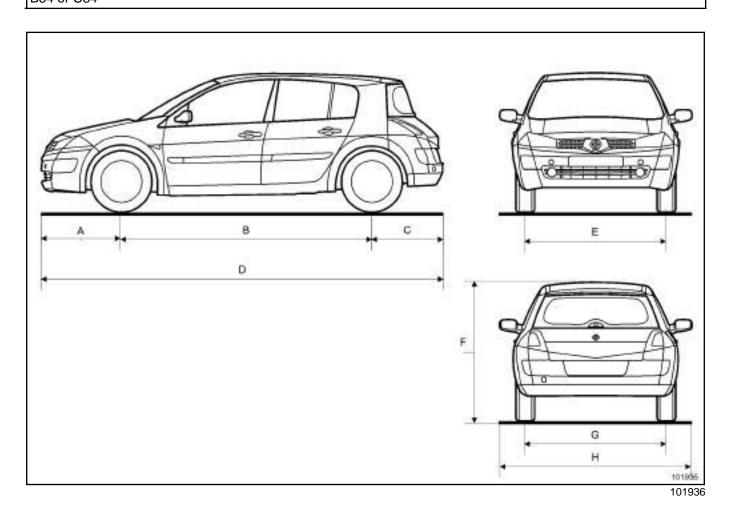
### **BODYWORK EQUIPMENT AND TOOLING** 05B

Body jig bench: Description 05B-1

# VEHICLE BODYWORK SPECIFICATIONS Vehicle: Specifications

01C

B84 or C84



### **Dimensions in metres:**

(A)	0.842
(A)	0.842
(B)	2.625
(C)	0.742
(D)	4.209
(E)	1.518
(F) (unladen)	1.458
(G)	1.514
(H)	1.777

# VEHICLE BODYWORK SPECIFICATIONS Vehicle: Specifications

01C

B84 or C84

Vehicle type	Engine		Gearbox
	Туре	Cubic capacity (cc)	Туре
XM0F	K9K 722	1461	JR5
XM0B	K4J 730	1390	JH3
ХМОН	K4J 730	1390	JH3
XM0J	K4J 730	1390	JH3
XM0C	K4M 760	1598	JH3
XM0C	K4M 761	1598	DP0
XM0G	F9Q 800	1870	ND0
XM0U	F4R 771	1998	DP0
XM0U	F4R 770	1998	ND0

### **VEHICLE IDENTIFICATION**

Example: « BM0F »

« B: » Body type (five-door)

« M: » Project code

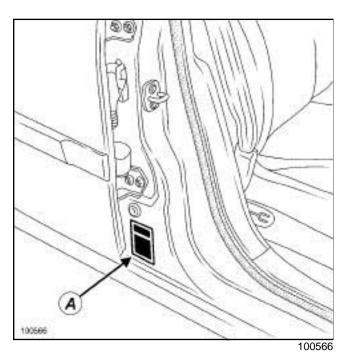
« 0F: » Engine suffix

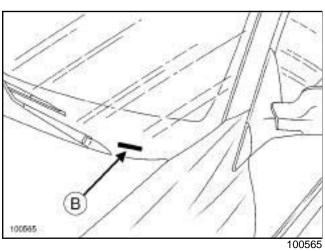
**Vehicle: Identification** 

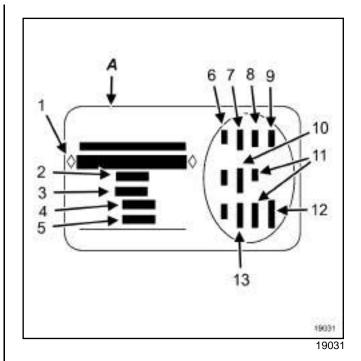


B84 or C84

### I - LOCATION OF VEHICLE IDENTIFICATION PLATE







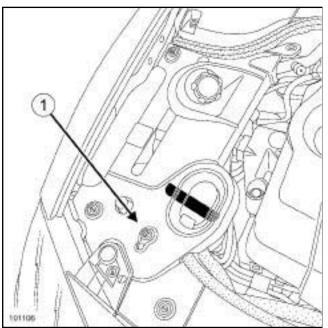
(1)	Vehicle type mine and type num- ber; this information also appears on marking (B)
(2)	MPAW (Vehicle's Maximum Permissible All-up Weight)
(3)	GTW (Gross train weight, vehi- cle under load with trailer)
(4)	Maximum permissible front axle load
(5)	Maximum permissible rear axle load
<b>(6</b> )	Vehicle technical specifications
<b>(7</b> )	Paintwork reference number
(8)	Equipment level
(9)	Vehicle type
<b>(10)</b>	Upholstery code
(11)	Additional equipment details
(12)	Fabrication number
(13)	Interior trim code

**Vehicle: Identification** 

01C

B84 or C84

### **II - COLD-MARKING OF THE BODY**



10110

The marking is applied to the front section of the engine mounting; it is visible after the engine cover is removed (1).

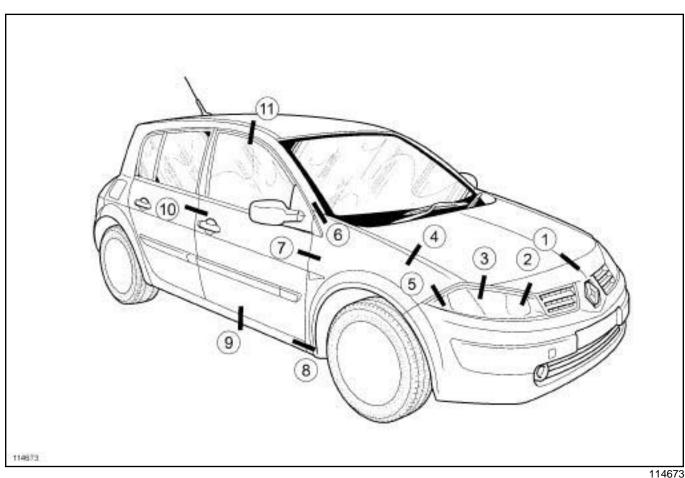
### Note:

If replacing the complete body, marking must be applied in compliance with current regulations.

Vehicle clearances: Adjustment values

01C

B84 or C84



### WARNING

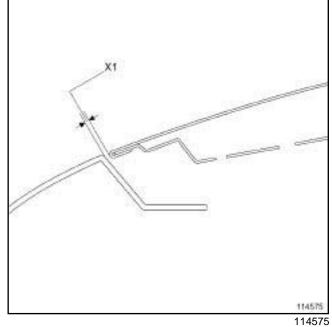
The clearance values are given for information purposes.

When adjusting, certain rules have to be followed:

- maintain symmetry with respect to the opposite side,
- ensure the flush fitting is correct,
- check correct operation of the opening, and water/ air-tightness.

All values are given in millimetres.

## Section 1



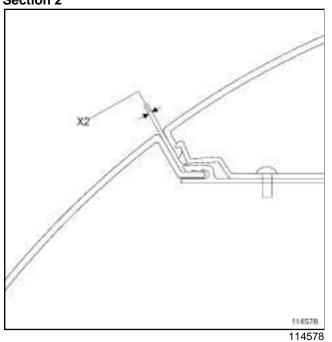
 $(X1) = 3.5 \text{ mm} \pm 1.1$ 

Vehicle clearances: Adjustment values



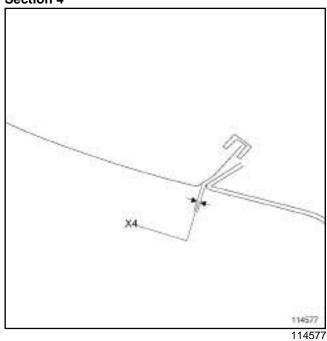
B84 or C84





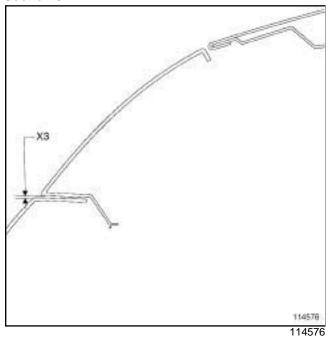
 $(X2) = 1.5 \text{ mm} \pm 1.3$ 

### Section 4



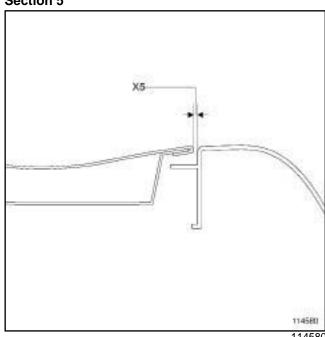
 $(X4) = 2 \text{ mm} \pm 1.9$ 

### Section 3



 $(X3) = 2 \text{ mm} \pm 1.4$ 

### Section 5

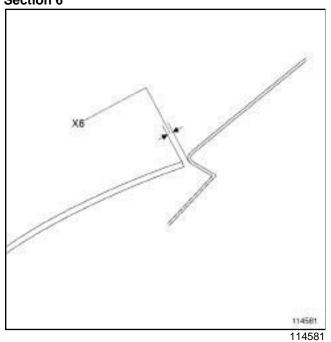


 $(X5) = 3.5 \text{ mm} \pm 1.1$ 

Vehicle clearances: Adjustment values

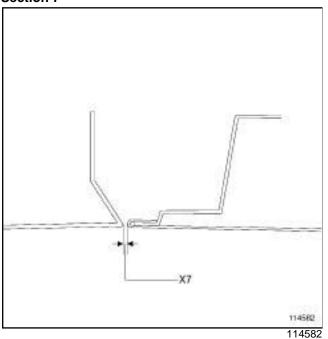
B84 or C84





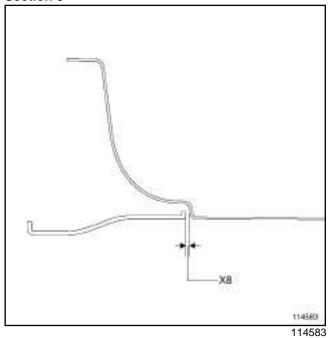
 $(X6) = 2.5 \text{ mm} \pm 1.3$ 

### Section 7



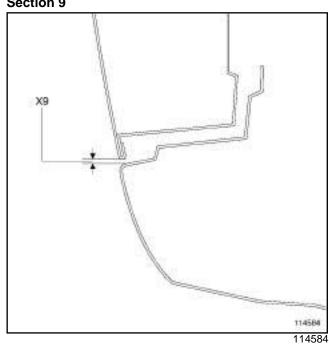
 $(X7) = 4 \text{ mm} \pm 1.2$ 

### Section 8



 $(X8) = 3 \text{ mm} \pm 1.3$ 

### Section 9

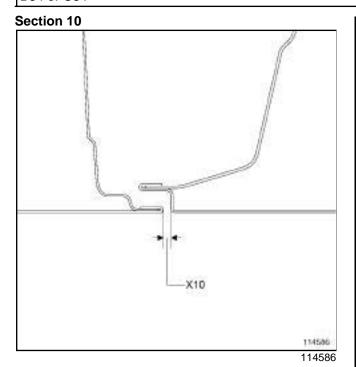


 $(X9) = 4.5 \text{ mm} \pm 1.4$ 

Vehicle clearances: Adjustment values

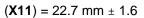
01C

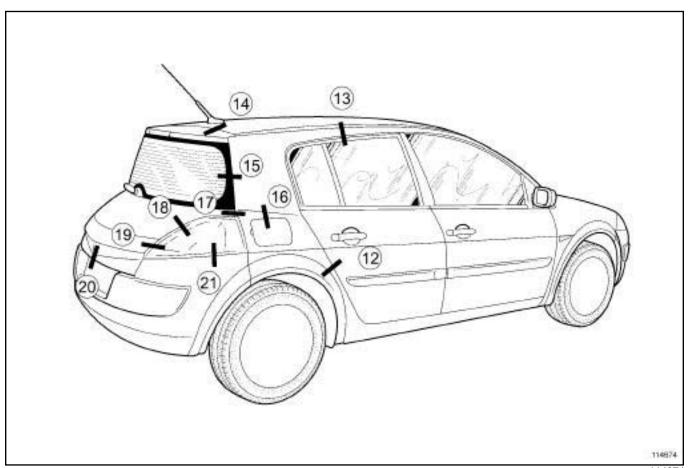
B84 or C84



Section 11

 $(X10) = 4.2 \text{ mm} \pm 1.2$ 





114674

114585

Vehicle clearances: Adjustment values

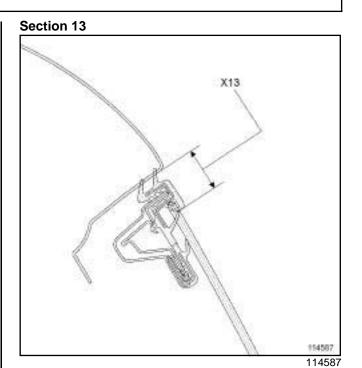
114588

01C

B84 or C84

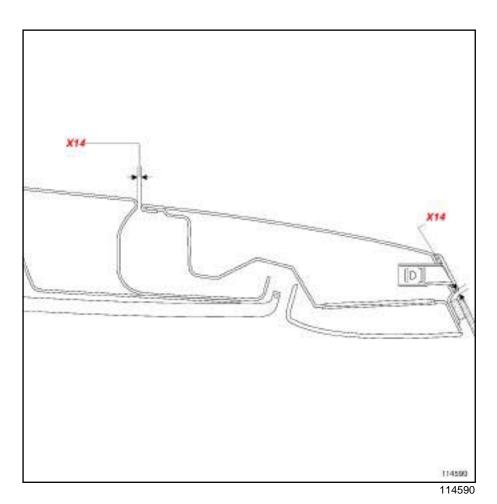
# Section 12

 $(X12) = 4 \text{ mm} \pm 1.2$ 



 $(X13) = 22.7 \text{ mm} \pm 1.6$ 

### Section 14



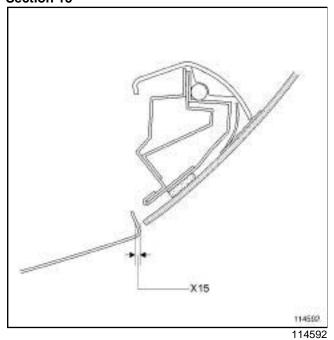
 $(X14) = 5.1 \text{ mm} \pm 0.9$ 

 $(X14) = 3 \text{ mm} \pm 1.8$ 

Vehicle clearances: Adjustment values

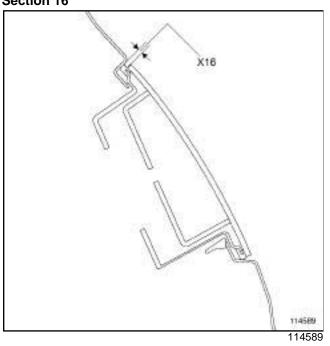
B84 or C84

### Section 15



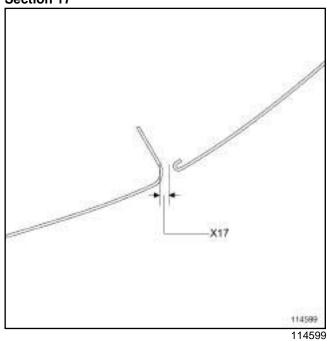
 $(X15) = 4.5 \text{ mm} \pm 1.9$ 

### Section 16



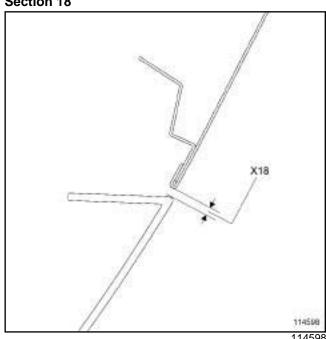
 $(X16) = 2.5 \text{ mm} \pm 0.9$ 

### Section 17



 $(X17) = 4.5 \text{ mm} \pm 1.9$ 

### Section 18

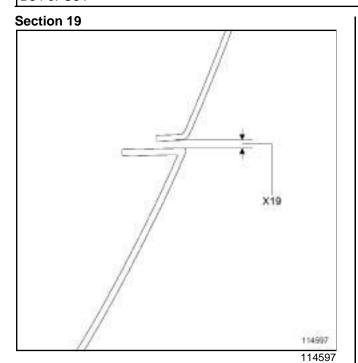


 $(X18) = 4.5 \text{ mm} \pm 1.7$ 

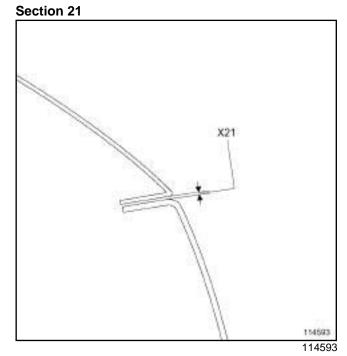
Vehicle clearances: Adjustment values

01C

B84 or C84

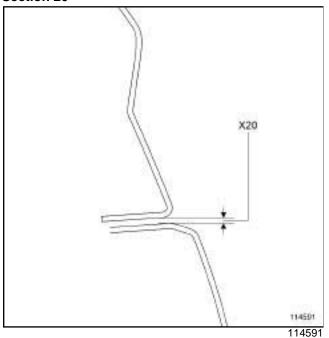


 $(X19) = 4.5 \text{ mm} \pm 2.1$ 



 $(X21) = 1.5 \text{ mm} \pm 1.4$ 

### Section 20



 $(X20) = 5 \text{ mm} \pm 1.9$ 

# LIFTING Vehicle: Towing and lifting



B84 or C84

### Equipment required

diagnostic tool

safety belt

### I - TOWING

### **WARNING**

- Observe the laws relating to towing for the country you are in.
- Never use the driveshafts as an attachment point.
- The towing points may only be used for towing the vehicle on roads.
- Never use the towing points to pull the vehicle from a ditch or to lift the vehicle, either directly or indirectly.
- Screw in or lock the towing ring before towing.

### Vehides fitted with automatic transmission

The vehicle should preferably be towed on a platform or by raising the front wheels. If this is not possible, in exceptional circumstances, the vehicle may be towed at a speed below 12 mph (20 km/h) over a maximum distance of 18 miles (30 km) (lever in N position).

### Vehicles fitted with a RENAULT card

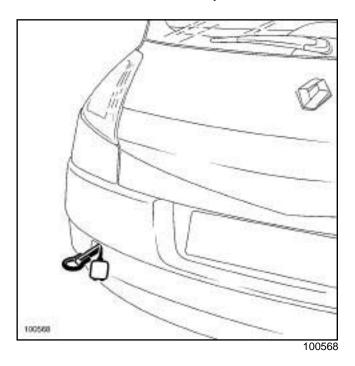
If the vehicle battery is flat, the steering column remains locked. In this situation, use a battery or an electrical source to lock the airbag computer, using the (diagnostic tool) (see MR 364 Electrical equipment, 88C, Airbag and pretensioners, Precautions for repair ), which will unlock the steering column.

- If it is not possible to lock the airbag computer, the front of the vehicle must be lifted.

### 1 - Position of front attachment point



### 2 - Position of rear attachment point



### **II - LIFTING BY TROLLEY JACK**

### **IMPORTANT**

If a trolley jack is used, appropriate axle stands must always be used.

### LIFTING

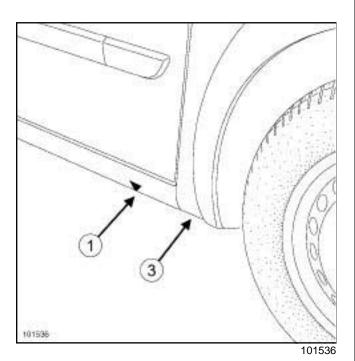
### **Vehicle: Towing and lifting**

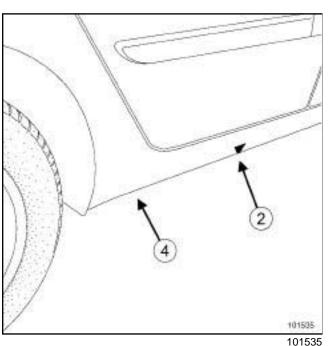
02A

B84 or C84

### **WARNING**

- The sub-frame of this vehicle is protected by products providing a **12-year** anti-perforation warranty.
- To avoid the direct metal to metal contact which could damage the protection originally applied, never use equipment which is not fitted with rubber pads.
- The vehicle must not be lifted by placing the jack beneath the front suspension arm or under the rear axle.



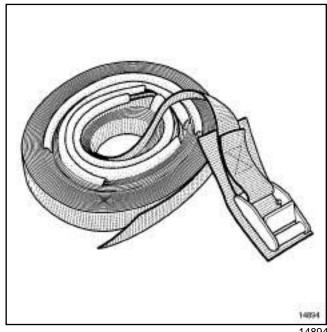


To raise a front or rear wheel, place the jack at (1) or (2).

To mount the vehicle on axle stands, the entire vehicle must be lifted on one side and axle stands must be placed under the body reinforcements which are used as jacking points at (3) or (4).

### **III - LIFTING ON A LIFT**

### 1 - Safety advice reminder



14894

If it is necessary to remove heavy components from the vehicle, it is preferable to use a four post lift.

There is a danger that the vehicle will tilt on a two-post lift after certain components have been removed (e.g. engine and transmission assembly, rear axle, gearbox). Fit the **(safety belt)** available from the **Parts Department**.

### **LIFTING**

### **Vehicle: Towing and lifting**



B84 or C84

### 2 - Fitting the straps



14893

For safety reasons, these straps must always be in perfect condition. Replace them as soon as they show signs of wear.

When fitting the straps, check that the seats and fragile parts of the vehicle are correctly protected.

### a - Tilting towards the front

- Place the strap under the rear right-hand arm of the lift.
- Pass the strap through the inside of the vehicle.
- Pass the strap under the rear left-hand arm of the lift.
- Pass the strap through the inside of the vehicle again.
- Tighten the strap.

### b - Tilting towards the rear

- Place the strap under the front right-hand arm of the lift.
- Pass the strap through the inside of the vehicle.
- Pass the strap under the front left-hand arm of the lift.
- Pass the strap through the inside of the vehicle again.
- Tighten the strap.

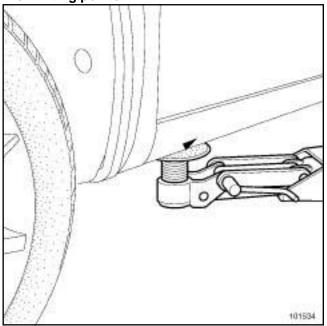
### 3 - Permitted lifting points

To raise the vehicle, position the pads of the lift arms as indicated below taking care not to damage the end of the front wing or the underside of the sill panel.

### **IMPORTANT**

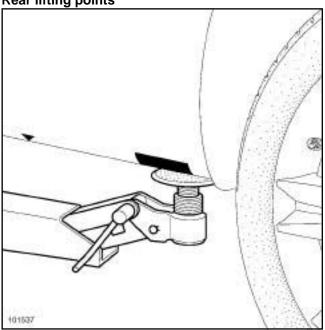
Only the lifting points described in this section allow the vehicle to be raised in complete safety. Do not raise the vehicle using points other than those described in this section.

Front lifting points



101534

Rear lifting points



# LIFTING Vehicle: Towing and lifting



B84 or C84		

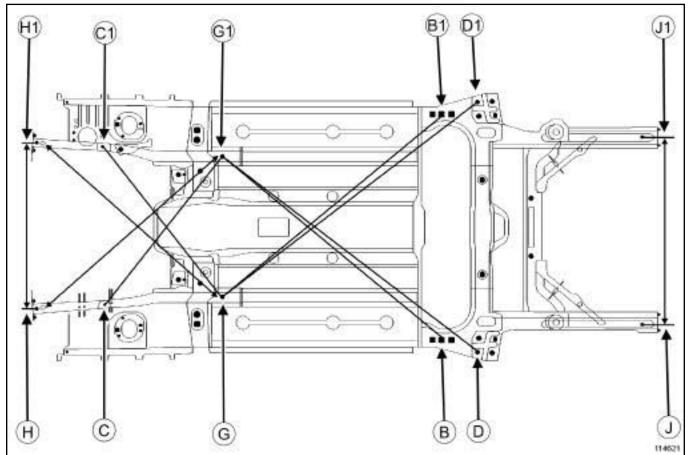
### **IMPACT**

### Damaged vehicle: Collision fault finding

03B

B84 or C84

### **CHECKING THE SUBFRAME**



114621

### Chronological order of checks:

### ☐ FRONTAL impact

$$-2: (G1) - (C) = (G) - (C1)$$

### **REAR** impact

-2: 
$$(G)$$
 -  $(D1)$  =  $(G1)$  -  $(D)$ 

### Note:

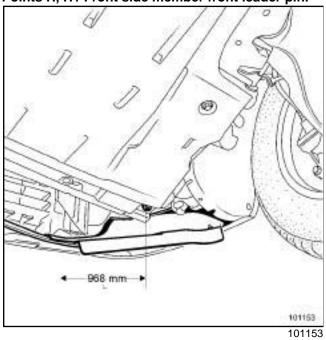
The front and rear end points are not symmetrical; to check them, measure the centre-to-centre distance of these points.

# IMPACT Damaged vehicle: Collision fault finding

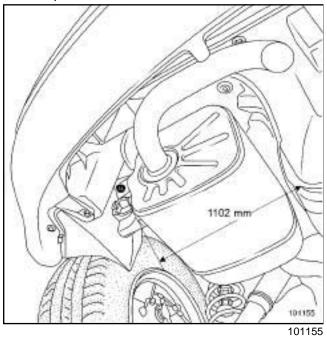
B84 or C84

### Detailed view of inspection points

Points H, H1 Front side member front leader pin.



Points J, J1.



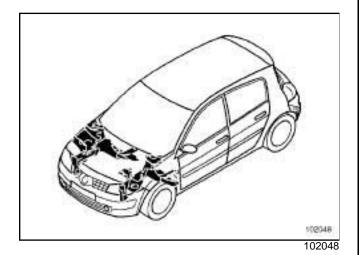
03B**-**2

### IMPACT

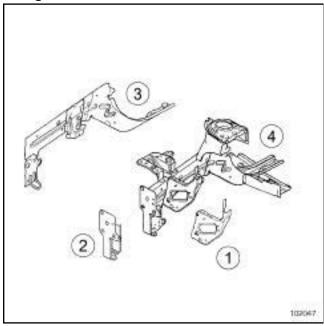
### Vehicle damaged at front: Description



B84 or C84

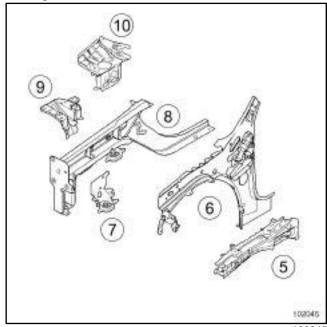


1<sup>st</sup>degree



- 102047
- (1) Front end side cross member
- (2) Radiator cross member mounting
- (3) Front side member closure panel
- (4) Front half unit

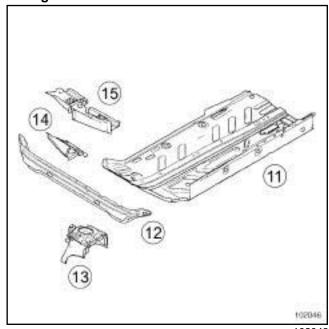
### 2<sup>nd</sup>degree



102045

- (5) Scuttle side panel upper reinforcement
- (6) Scuttle side panel
- (7) Front sub-frame assembly mounting unit
- (8) Front section of front side member
- (9) Battery tray mounting
- (10) Engine mounting

### 3<sup>rd</sup>degree



102046

- (11) Centre floor
- (12) Bulkhead lower cross member

# IMPACT Vehicle damaged at front: Description



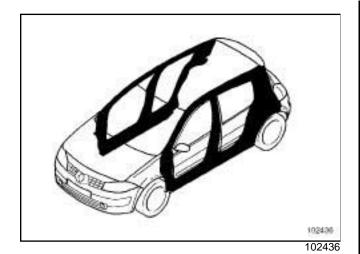
### B84 or C84

- (13) Wheel arch
- (14) Front sub-frame rear mounting unit.
- (15) Centre floor front side cross member

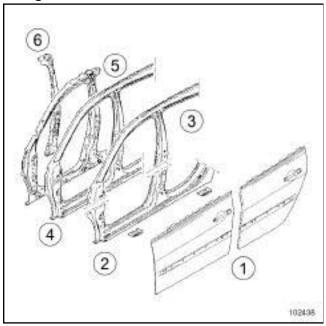
### **IMPACT**

### Vehicle damaged at side: Description

B84 or C84



1<sup>st</sup>degree



102438

- (1) Front door panel\*
- (2) Sill panel\*
- (3) Upper body panel\*
- (4) Body side front section\*
- (5) Body side front section reinforcement
- (6) B-pillar

2<sup>nd</sup>degree



102437

- (7) Rear inner sill panel\*

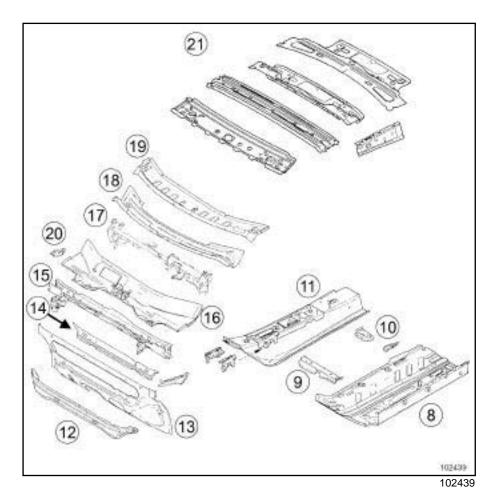
### Note:

The parts marked with an asterisk are different on **3-door versions** but do not change the part combinations for impacts.

# IMPACT Vehicle damaged at side: Description

B84 or C84

### 3<sup>rd</sup>degree



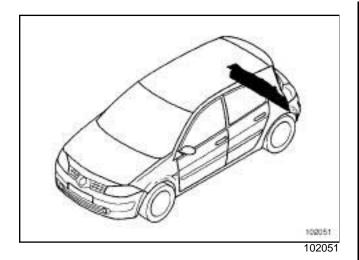
- (8) Centre floor side section
- (9) Front cross member under front seat
- (10) Front seat rear mounting unit
- (11) Tunnel
- (12) Bulkhead lower cross member
- (13) Bulkhead
- (14) Bulkhead reinforcement
- (15) Bulkhead upper cross member
- (16) Plenum chamber
- (17) Dashboard cross member
- (18) Windscreen aperture lower cross member
- (19) Windscreen aperture lower cross member closure panel
- (20) Windscreen wiper mounting
- (21) Roof cross members

### **IMPACT**

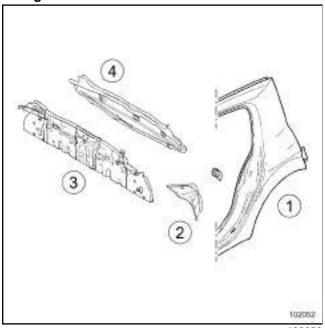
### Vehicle damaged at rear: Description



B84 or C84



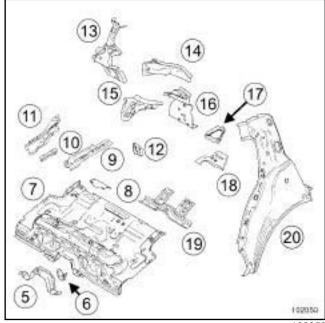
1<sup>st</sup>degree



102052

- (1) Rear wing panel\*
- (2) Rear wheel arch extension\*
- (3) Rear end panel assembly
- (4) Rear end panel

### 2<sup>nd</sup>degree



102050

- (5) Exhaust mounting bracket
- (6) Tank mounting bracket
- (7) Rear floor front section
- (8) Fuel sender closure panel
- (9) Rear side member closure panel
- (10) Sill panel reinforcement stiffener
- (11) Sill panel rear reinforcement
- (12) Impact cross member mounting reinforcement
- (13) Rear wing panel rain channel
- (14) Rear light mounting
- (15) Light mounting lining
- (16) Rear end panel side lining
- (17) Part no longer sold either separately or as part of an assembly
- (18) End rear lower cross member side section
- (19) Rear floor front cross member centre section
- (20) Quarter panel lining

### Note:

The parts marked with an asterisk are different on **3-door versions** but do not change the part combinations for impacts.

### **IMPACT**

### Vehicle damaged at rear: Description



B84 or C84

### 3<sup>rd</sup>degree



102049

- (21) Quarter panel lining\*
- (22) Rear floor centre cross member
- (23) Rear side member
- (24) Rear side member closure panel
- (25) Inner rear wheel arch
- (26) Rear wheel arch closure panel\*
- (27) Quarter panel reinforcement

### Note

The parts marked with an asterisk are different on **3-door versions** but do not change the part combinations for impacts.

### **PAINTWORK**

### **Anti-corrosion protection product Description**



B84 or C84

### **REMINDER:**

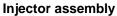
The hollow body parts of the structure of the vehicle are protected in the factory by injecting hot wax. To guarantee equivalent protection after repair, inject one after the other the two complementary products which make up a « PAC1, PAC2 » kit.

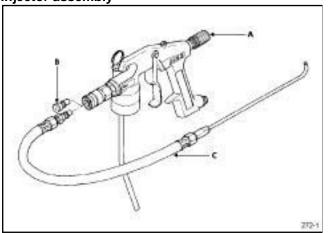


272-2

After injection, all the orifices must be covered using blanking covers moulded to fit each one.

The products and equipment required for carrying out this work are available from the Parts Department :





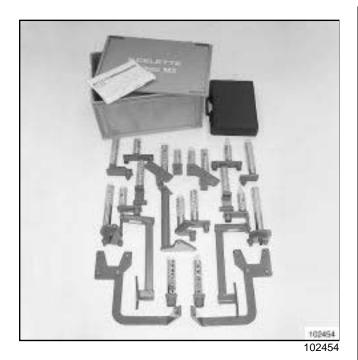
The necessary information concerning blanking covers can be found in the **Parts Catalogue** for the vehicle.

The subframe under the floor is protected with a special wax:



05B

B84 or C84



**CELETTE** 

Special heads for the MZ System

Order from: CELETTE S.A B.A.9 38026 VIENNA

Complete assembly for the MEGANE: 896.300

**BLACKHAWK** 

Special heads for the MS System

Order from: BLACKHAWK centre Eurofret Rue de

Rheinfeid 67100 STRASBOURG.

Complete assembly for the MEGANE: REN-88 835

Note:

This equipment is only available to order.

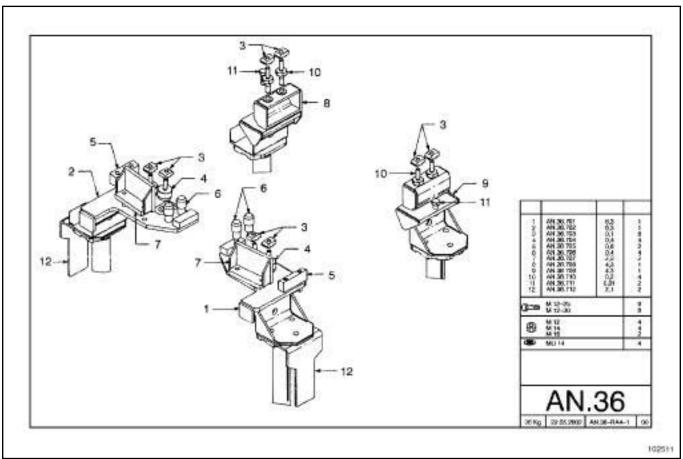
### **CELETTE BODY JIG BENCH ANCHORING KIT**



102455

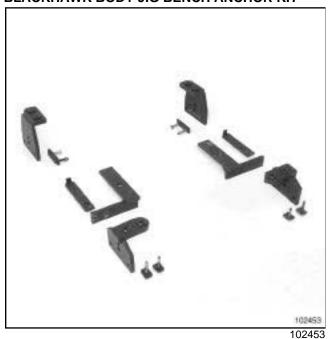
Supplier's part number: AN.36

B84 or C84



102511

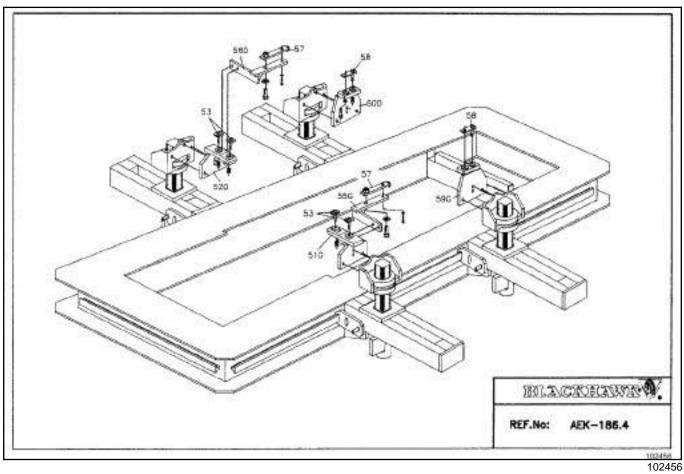
### **BLACKHAWK BODY JIG BENCH ANCHOR KIT**



Supplier's part number: AEK-186.4

05B

B84 or C84





B84 or C84

# CELETTE (16) (12) MZ 000 896.300 080 TV 400 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 36 36 32 898,300-RVA3-1 00



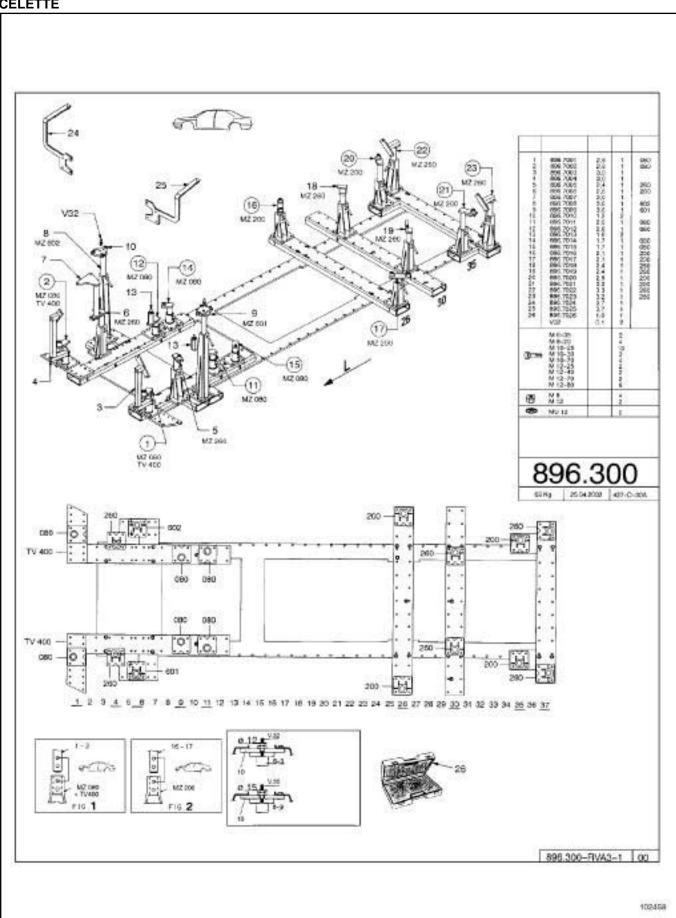
B84 or C84

102457



B84 or C84

### CELETTE





B84 or C84

102458

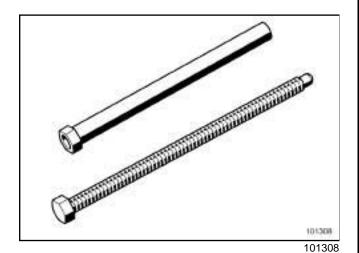
# BODYWORK EQUIPMENT AND TOOLING Special tooling: Description



B84 or C84

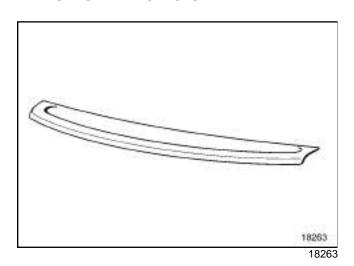
Special tooling required		
Car. 1673	Dashboard beam play compensation pin repositioning bolts	
Car. 1670	Dashboard protector	
Car. 1679	Pliers for front seat height adjuster springs	
Car. 1504	Tool for fitting crimped type nuts into body panels.	

### I - TOOL FOR REMOVING THE DASHBOARD CROSS MEMBER



(Car. 1673)

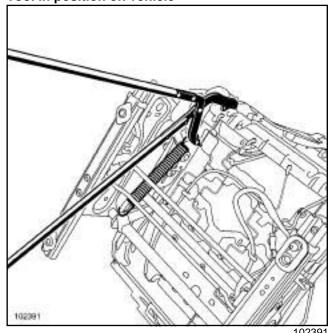
### **II - DASHBOARD PROTECTOR**



(Car. 1670)

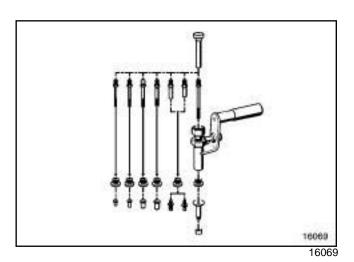
### **III - PLIERS FOR REBUILDING THE SEAT FRAME**

Tool in position on vehicle



(Car. 1679)

### **IV - CAPTIVE NUT TOOL**



(Car. 1504)

### **BODYWORK EQUIPMENT AND TOOLING**

**Bodywork equipment: Description** 

05B

B84 or C84

### I - THREAD REPAIR KIT

Part number: HC TYPE 41 86 000 000

Specific to **RENAULT** 

Supplier: BOLLHOFF - OTALU-SA

Certification no.: 1000900



102330

### **II - SUCTION PAD FOR FITTING SUNROOF**

Part number: **PARV 202** windscreen support Part number: **APARV 200 ESP** sets of supports

